

Steering Column Services

Parts & Instructions

Horn Plunger Installation

The installation of the horn contact plunger often confuses people. Here is the proper installation (off the car to view easier)

1st Insert the spring into the stem



2nd Insert locking ring over the plunger



3rd Insert the plunger into the stem of the cancel cam with the large end towards the spring.



4th Pressing the locking ring down gently, rotate and secure it inside the stem, allowing the plunger to slide up and down.



The top of the stem may need to be trimmed (most do) to reflect the depth of the steering wheel and contact plate. Trim the height to allow the contact plate to make contact AND flex properly. This means taking it apart a couple of times to get it right.