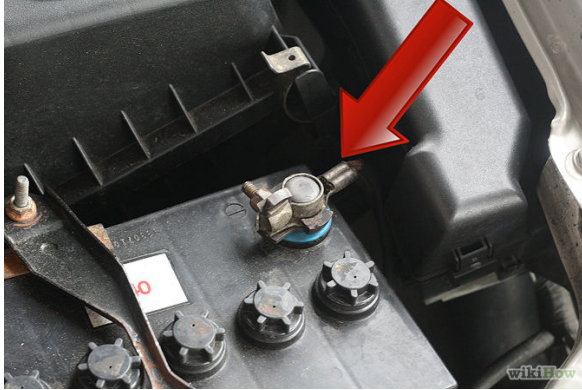


Steering Column Services

How to Remove a 92-97 Ford F250-F350 Steering Column Assembly.

1. Disconnect battery cable.



2. Remove the horn pad by pulling it towards you—disconnect the electrical connectors



3. Remove the center bolt and remove the steering wheel. You may be able to remove it by wiggling it side to side (**PUT THE BOLT BACK IN FIRST**), otherwise, use a steering wheel puller



4. Remove right and left lower trim cover moldings from instrument panel by pulling up and snapping out of retainers, if so equipped. On right lower moldings a screw will also have to be removed in order to remove molding from instrument panel.



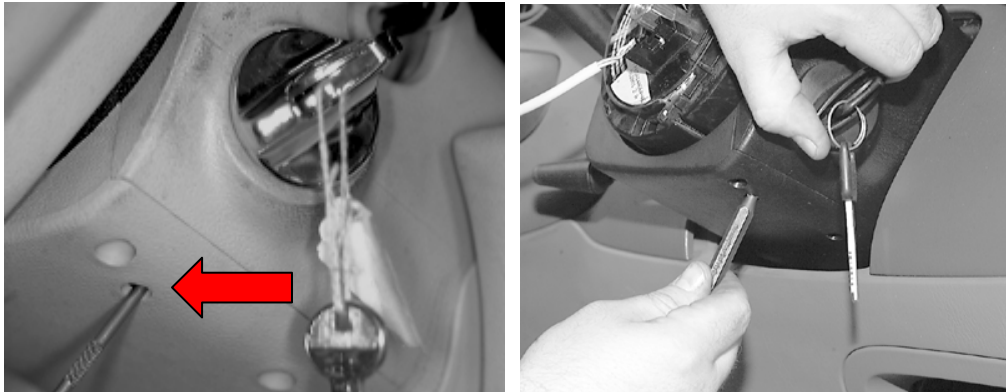
5. Remove instrument panel faceplate from the cluster.



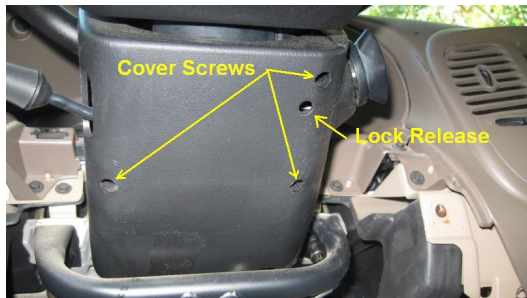
6. Remove steering column tilt release lever by unscrewing it



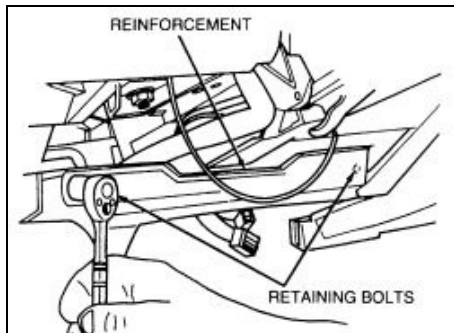
7. Turn the ignition switch lock cylinder to RUN position. Using a 1/8-inch probe or drift, press retaining pin of the ignition switch lock cylinder by locating it through access hole in lower steering column shroud. Remove ignition switch lock cylinder.



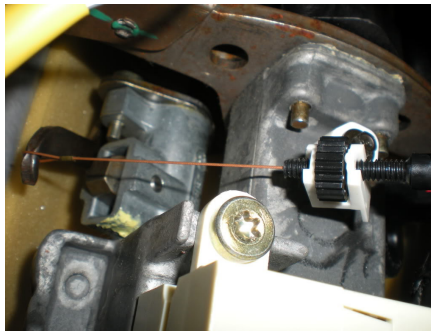
8. Remove three (or four) screws from lower steering column shroud and remove both shrouds from column.



9. Remove instrument panel reinforcement brace if so equipped).



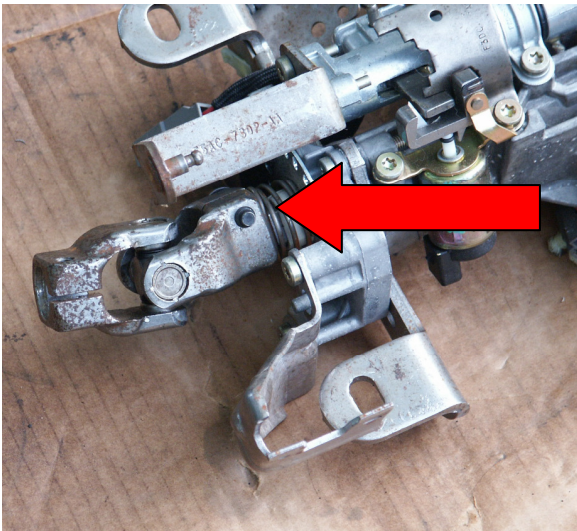
10. Disconnect PRND21 cable from steering actuator housing by removing one screw and unhooking it from the shift selector hook.



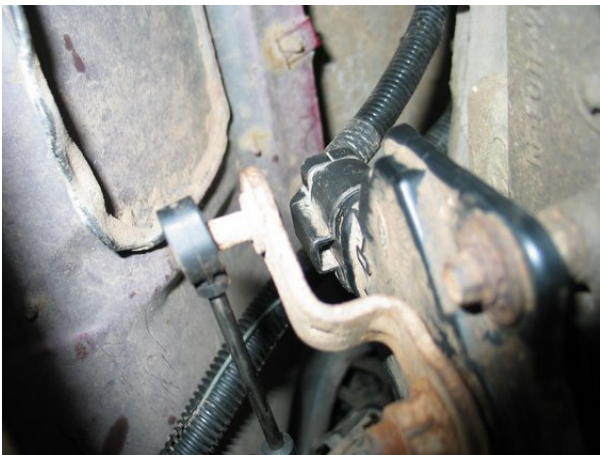
11. Remove two 20 torx screws and two electrical connectors from multifunction switch. Remove multifunction switch from steering column.



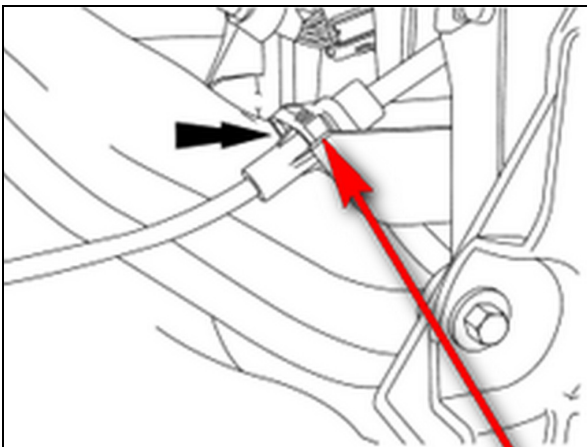
12. Remove pinch bolt from steering shaft coupling at the bottom of the column. Slide lower coupler off the end of the steering column.



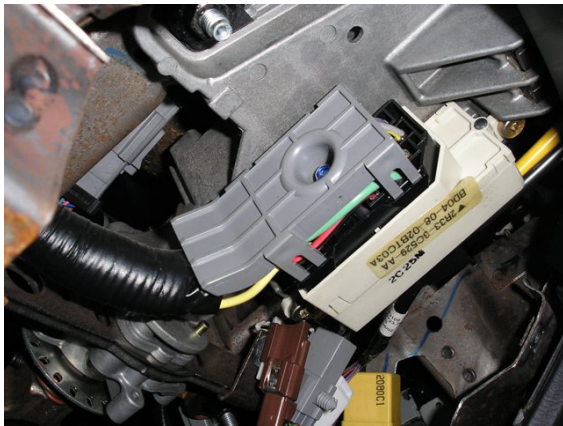
13. Disconnect shift cable from shift lever pivot at the bottom of the column (above the column)



14. Remove shift cable from steering column lower mounting bracket by pushing tab on cable in and sliding cable off bracket.



15. Disconnect ignition switch by loosening bolt and removing connector. The bolt is part of connector and will not come out of the connector.



16. While supporting steering column, remove four retaining nuts.



17. Remove steering column from vehicle.

